

## **TIGHTENING METHOD** **FLY-B-DURATEC-01K FLYWHEEL** **BOLTS.**

ISSUE DATE: August 2009

PAGE No: 1 of 1

---

- **Graphite grease under head of bolt**
- **Loctite 243 on threads**

**STAGE 1 – 85lb/ft (115NM)**  
**STAGE 2 – 105lb/ft (142NM)**



SBD Motorsport Ltd,  
Unit 15, Red Lion Business Park, Red Lion Road, Surbiton, Surrey KT6 7QD.  
Tel:020 8391 0121.  
Email:sbdmotorsport@btconnect.com  
Web:www.sbdev.co.uk