

## **Fitting Instructions for BLT-MK-STUD-BUSA-02**

Before fitting the studs into the crankcase, ensure that the threads are clean and un-damaged, run a tap into the threads if required to clear.

When installing the studs into the crankcase, apply ARP lube or similar to the threads and tighten the studs by hand.

(Some people use loctite but we do not recommend this).

Ensure the studs have screwed in fully until there is no thread of the stud visible.

Assemble the crankcases together as per the Suzuki manual, ensuring copper washers are used where appropriate, apply ARP lube or similar to the exposed threads of the studs and also the nuts.

**Torque to 35lb/ft, sequence as per the Suzuki manual.**



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