

## TORQUE SETTINGS FOR 2.5L V6

Head Bolt sequence

6	2	3	7
5	1	4	8

Head bolts (new)

25Nm

90 degrees 90 degrees 90 degrees 15 degrees

Main bearing bolts (new)

50Nm

45 degrees – 60 degrees

Big End bearings (new bolts)

35Nm

45 degrees – 60 degrees

Oil Pump to cylinder block

6Nm

Sump bolts 15Nm

Sump drain bolts 55Nm

Flywheel (new bolts)

65Nm + 30 degrees + 15 degrees

Crankshaft pulley/damper (new bolts)

250Nm + 45 degrees + 15 degrees

Camshaft sprocket (new bolts)

50Nm - 60 degrees, 15 degrees

Camshaft carrier cap

8Nm

Camshaft rocker cover

8Nm

Inlet and Exhaust manifold to head

22Nm



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